



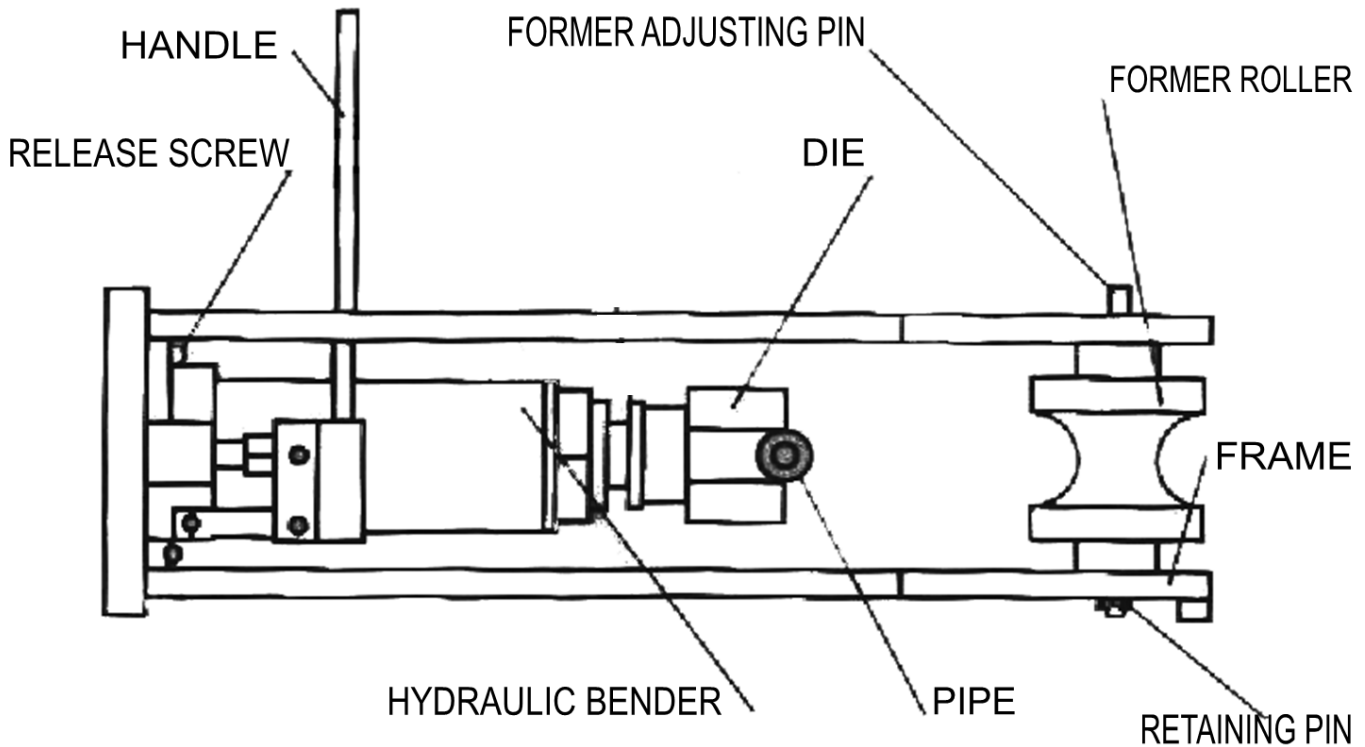
HYDRAULIC PIPE BENDER

12T CAPACITY

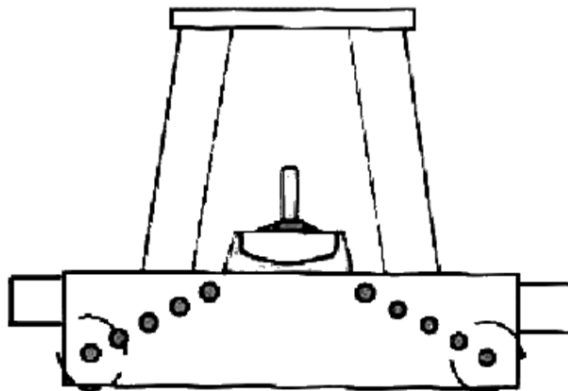


MANUAL

1. The pipe bender must be laid flat with the ram horizontal to perform any bending operations.
2. **PLEASE NOTE** - to form the bends correctly a pipe must be bent in stages - **DO NOT** try to bend a pipe in one go as it will likely mis-form and or kink. It is always best to try a test piece first.

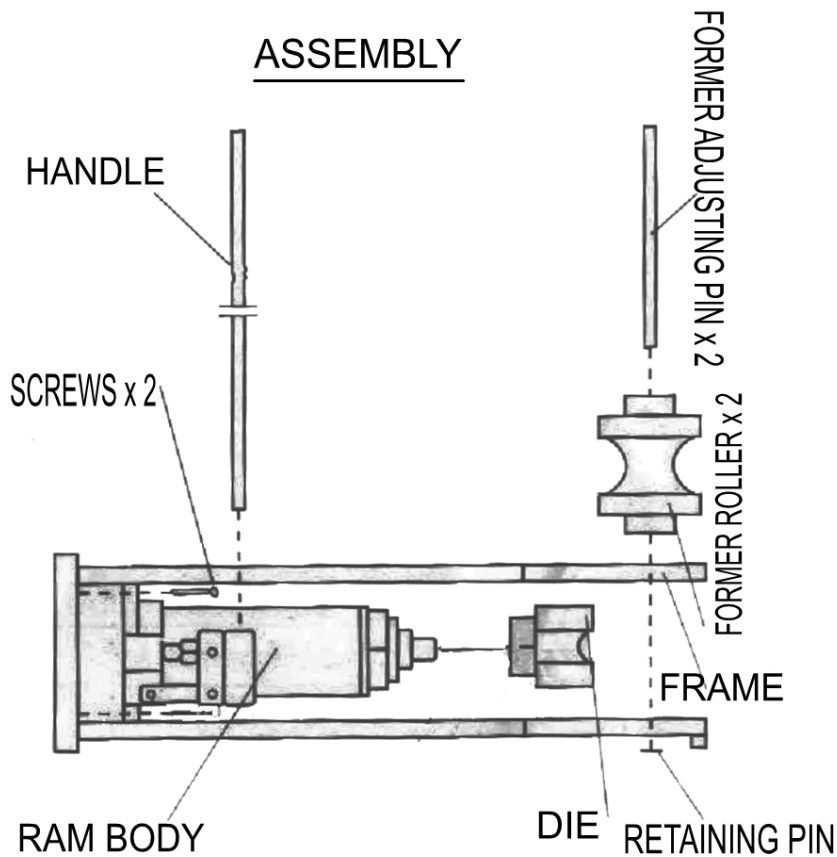


3. Select the required die and place on the end of the hydraulic ram.
4. The 'former roller' location will need to be adjusted in stages to allow for a gradual bending motion, this will be dependent on the diameter, wall thickness and radius required, of the pipe.



MANUAL...cont.

5. To activate the hydraulic ram tighten the release screw, (DO NOT over tighten), and use the handle to manually extend the ram.
6. To allow the springs to retract the ram, slowly slacken the release screw.



DECLARATION OF CONFORMITY

The following Directives are covered by this declaration:-
98/37/EC - Machinery Directive
EN1494:2000

The product covered is identified as:-
Manufacturers model No: T91204(Hydraulic Ram)
forming part of TY0003 SKU Applied 53041

The documentation required to demonstrate the above are available
inspection.

The CE & TUV marks were applied in 2008

12T PIPE BENDER 53042



RHYAS PRODUCTS
LEOMINSTER-ENGLAND-HR6 0QF